

PART	USE	AVOID
Small bearings	● ICHOREX Oil	Heavy grease
Precision bearings	● ICHOREX Grease	Dirty or heavy grease
Linear rails	● SSG 25	Thin oil alone
Lead screws	● SSG 25	Thin oil only
Plastic gears	● PGG 20	Mineral EP grease
Hot end interface	● Thermal Grease 12.3	Lubricating grease
Electrical contacts	● ECG 37	Conductive grease
Belts	NEVER LUBRICATE	Anything at all
Print bed	NEVER LUBRICATE	Any lubricant

The four rules

- Clean old lubricant first. Do not mix greases.
- Apply sparingly and wipe off excess.
- Never lubricate belts or print beds.
- Follow the equipment maker's lubricant spec.

